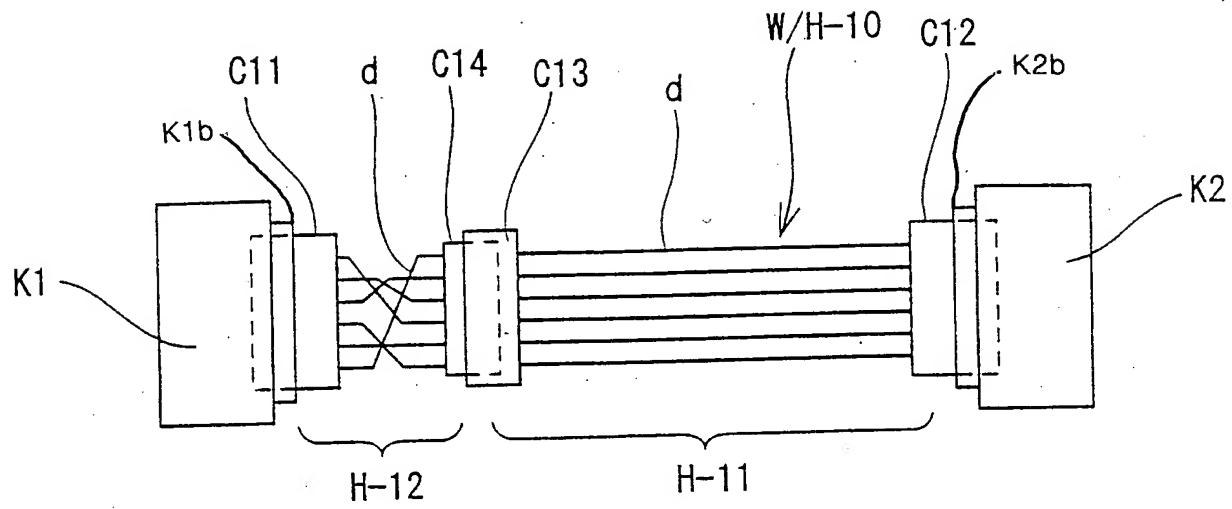
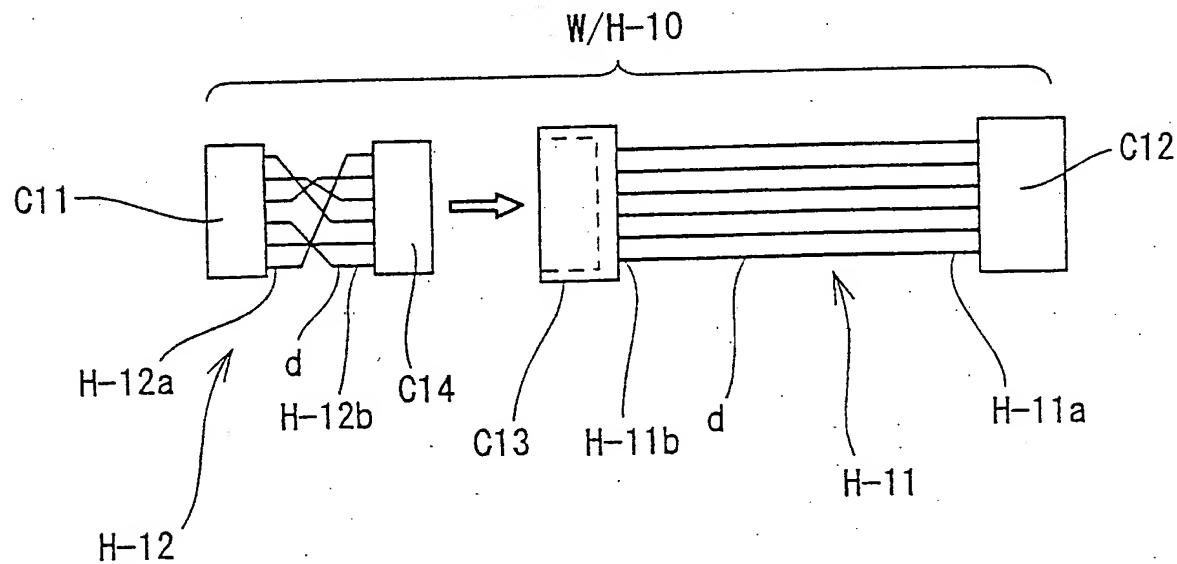


FIG. 1

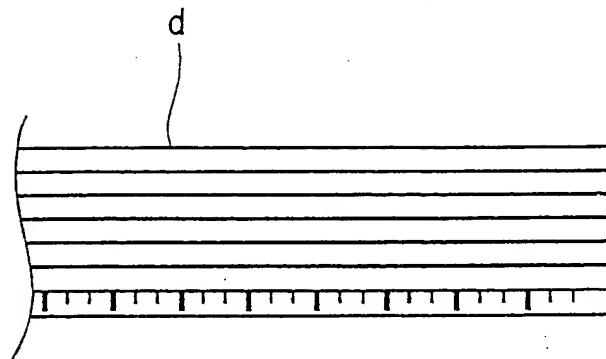
**FIG. 2(A)**



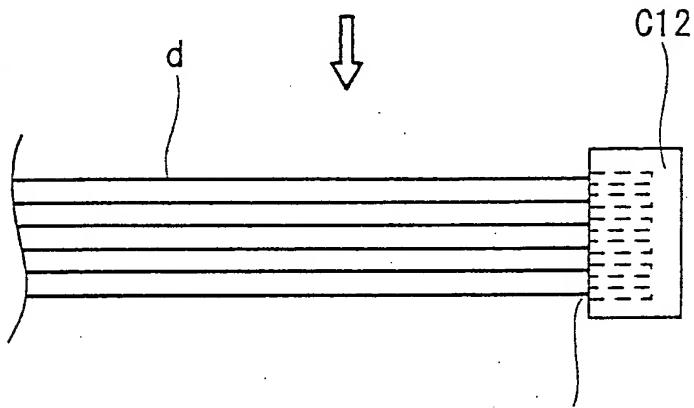
**FIG. 2(B)**



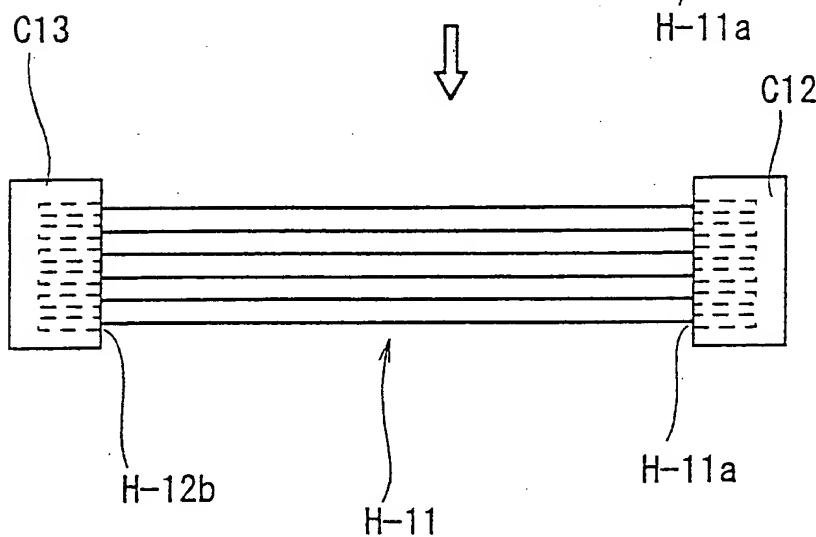
**FIG. 3(A)**



**Collective  
wire cutting and  
measuring**

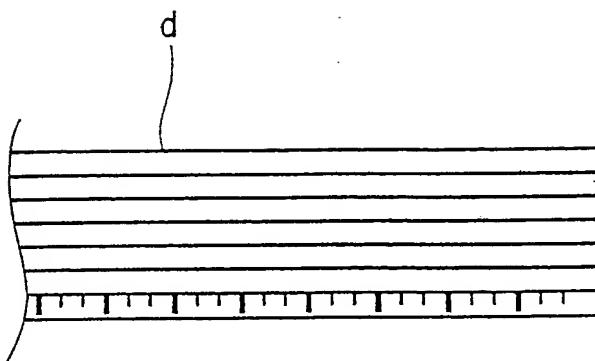


**Terminal  
Crimping  
and  
Insertion**

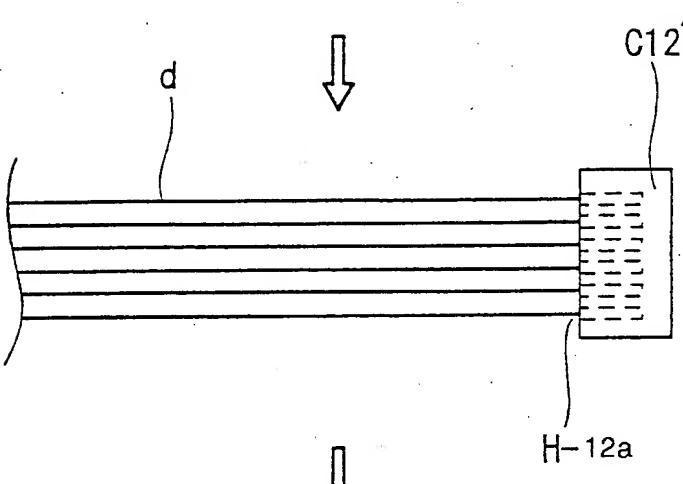


**Terminal  
Crimping  
and  
Insertion**

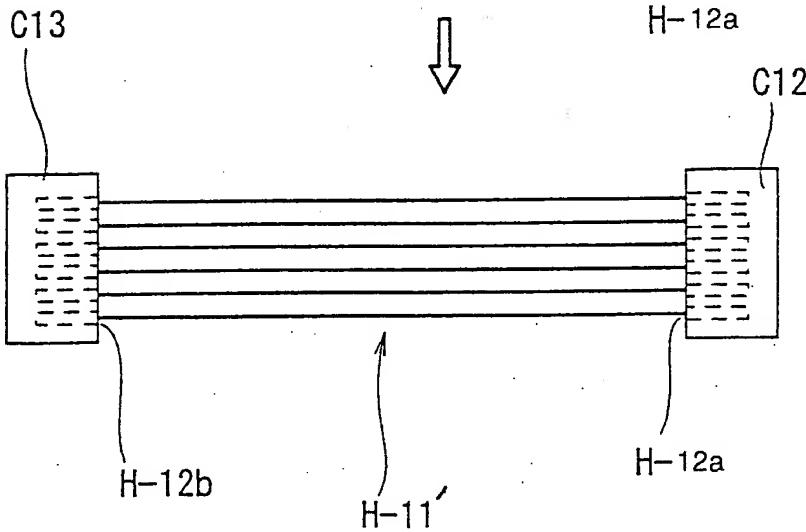
**FIG. 3(B)**



**Collective  
wire measuring**

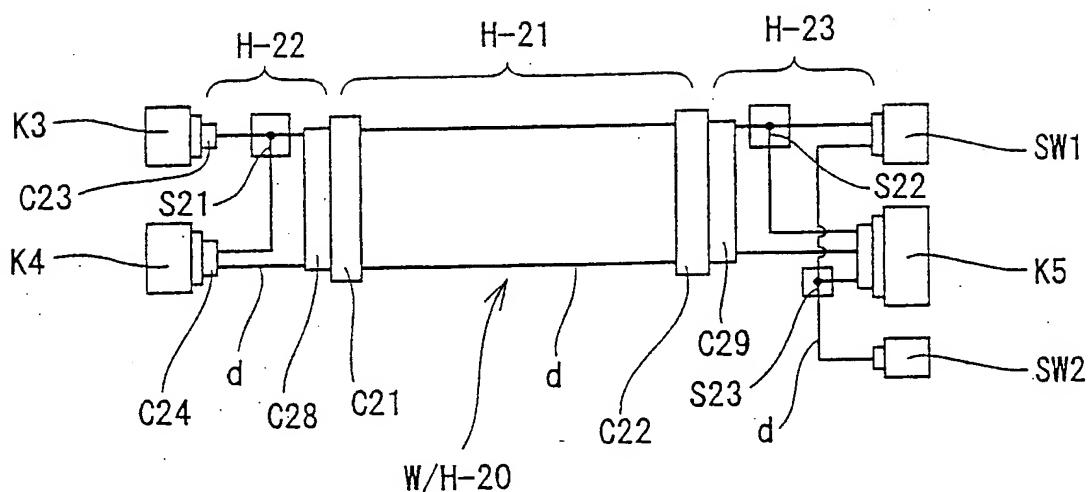


**Collective  
pressure contact  
of wires**

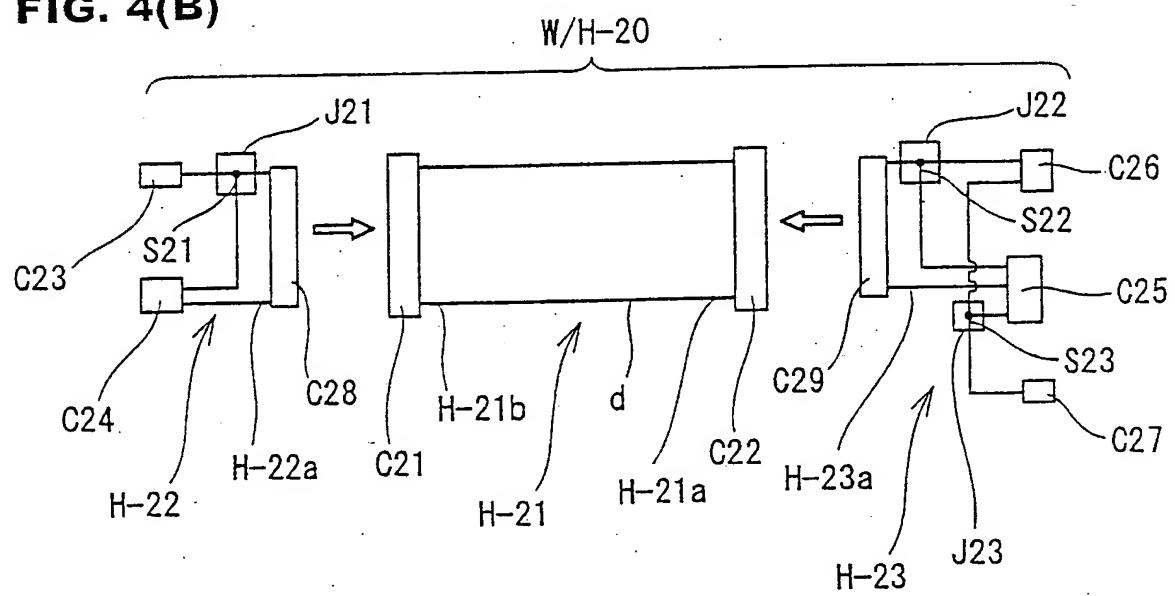


**Collective  
wire cutting and  
terminal crimping  
and insertion**

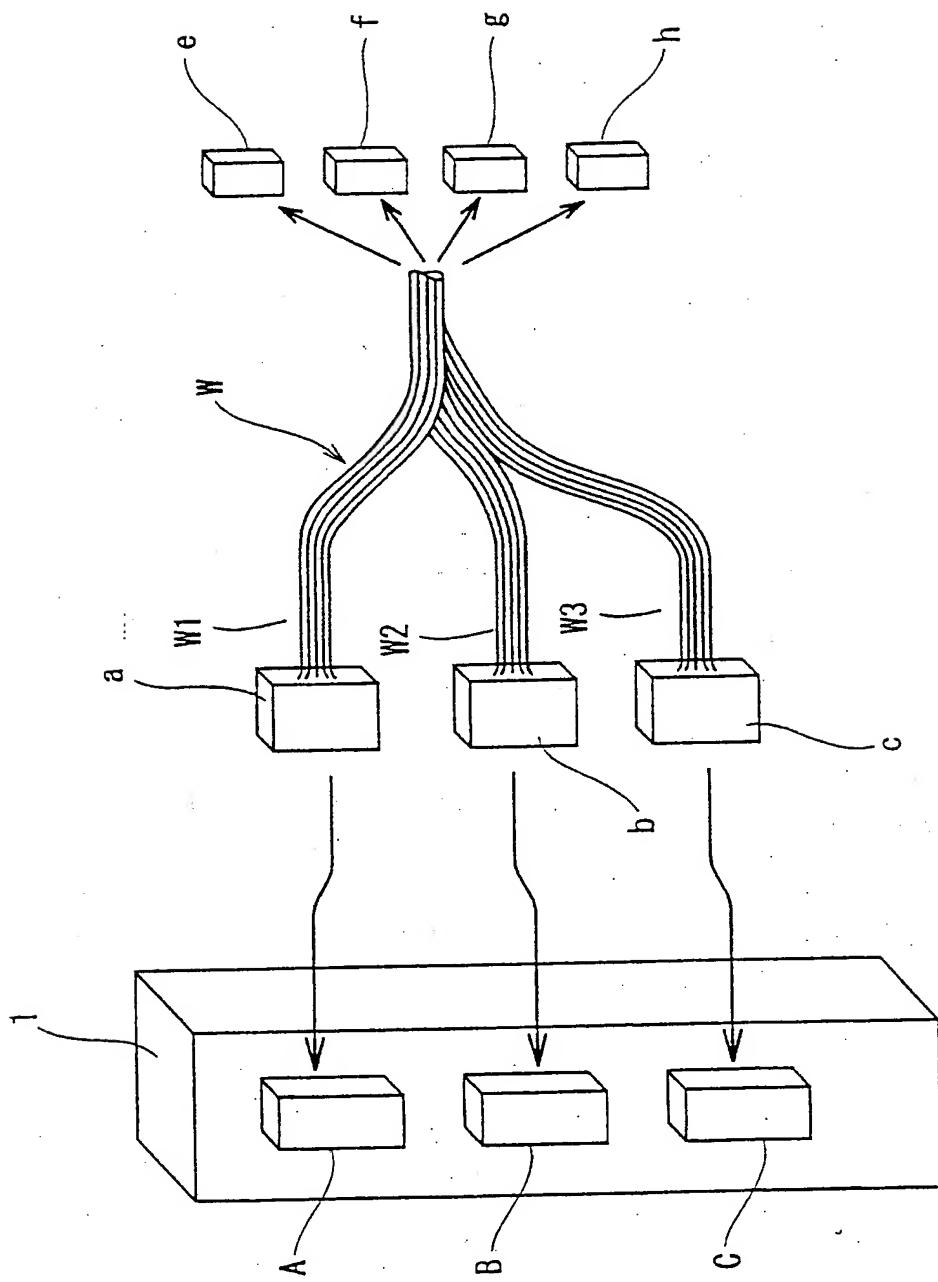
**FIG. 4(A)**



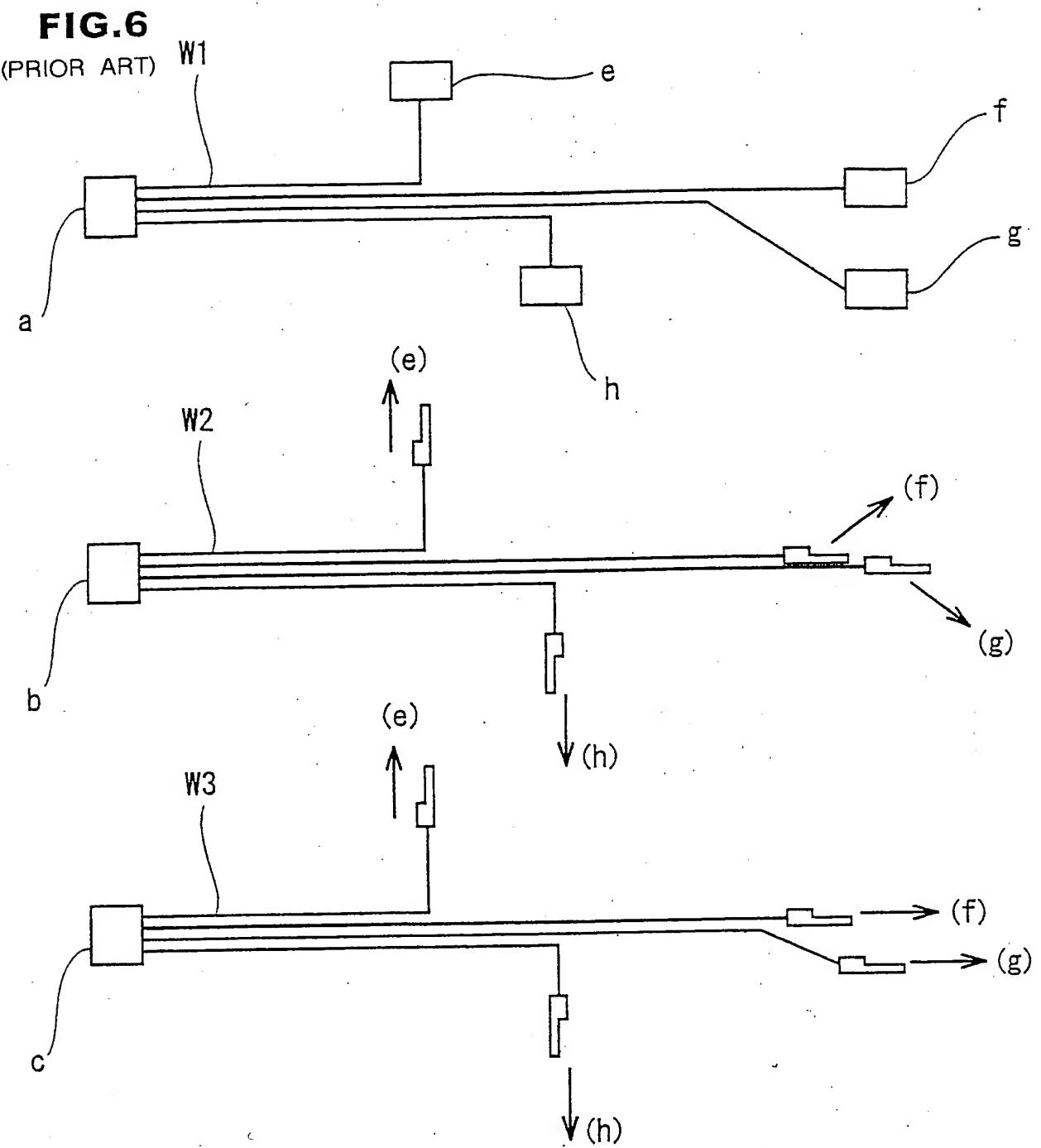
**FIG. 4(B)**

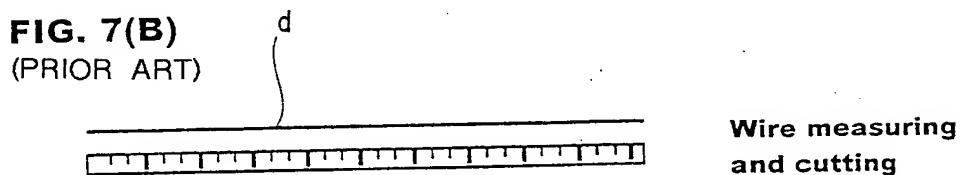
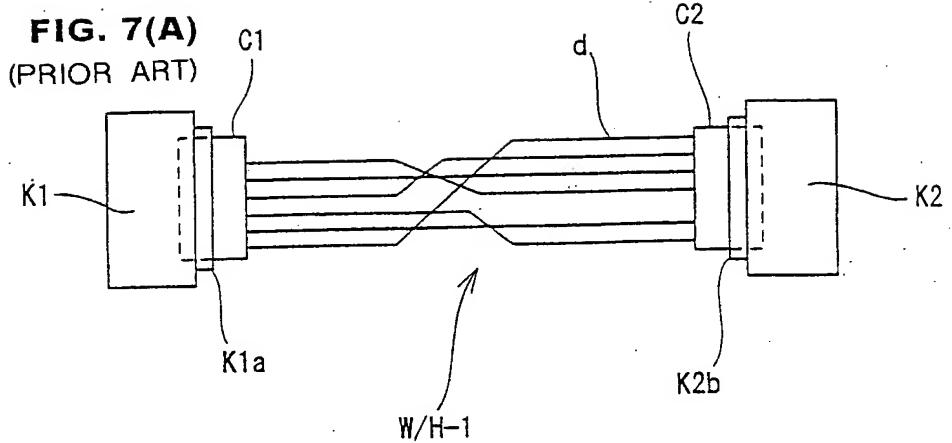


1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100



**FIG. 5**  
(PRIOR ART)





Wire measuring  
and cutting

Terminal  
crimping

Terminal  
insertion

Terminal  
insertion

FIG. 8  
(PRIOR ART)

